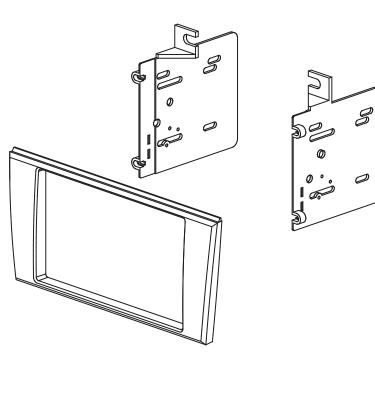
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VEHICLE APPLICATIONS

Lincoln 2000-06 LS Ford 2002-05 THUNDERBIRD

Automotive Products Division

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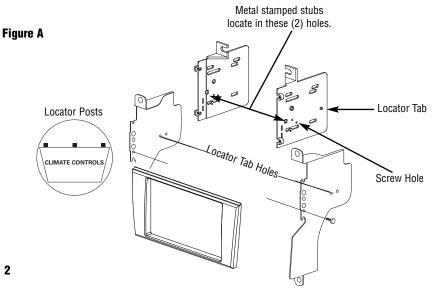
2000-2006 LINCOLN LS / 2002-2005 FORD THUNDERBIRD

DASH DISASSEMBLY INSTRUCTIONS

- 1. Gently pry outward on the upper heater, A/C vents above the radio and remove.
- 2. Remove the (2) 5/16 bolts securing the top of the radio/climate control assembly to the sub-dash.
- 3. Gently pry outward on the top edges of the trim around the ashtray and remove.
- 4. Remove the (2) 9/32 bolts securing the ashtray assembly or 12V receptacle panel. Carefully slide the ashtray assembly outward, disconnect the lighter harness and remove the assembly.
- 5. Remove the (2) 5/16 bolts at the bottom of the radio/climate control assembly.
- 6. Carefully pull the radio/climate control assembly forward, disconnect all harnesses from the radio and climate controls and remove the assembly.
- 7. Remove the (6) 4mm or (6) #8 torx screws securing the factory radio to the assembly and remove the radio from the assembly.

KIT ASSEMBLY INSTRUCTIONS

- 1. Attach the left and right brackets in the kit to the rear of the kit face using the hardware supplied in the kit (4) small phillips screws.
- 2. Place the Double DIN radio between the left & right mounting brackets & slide the radio forward or back for best look & secure the radio to the brackets using (8) screws supplied with new radio or kit.
- 3. Remove the 3 locator posts on the top of the climate controls to allow the kit to rest flush on top of the climate controls (See Figure A below).
- 4. Loosen the top (2) phillips screws on the side of the climate control module.
- 5. Place the kit on top of the Climate controls, between the factory brackets.
- 6. Secure the kit to the factory brackets using (2) small screws supplied with kit. (See illustration below or on page 3 for your bracket setup.)
- 7. Make sure the front locator tabs from the left and right mounting brackets are in the correct holes on the factory brackets. (See illustration below or page 3).
- 8. Tighten climate control screws.



2002-2005 FORD THUNDERBIRD

KIT ASSEMBLY INSTRUCTIONS

